

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>024D.39065ZN</b>	<b>L.20/00373/48 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>3,9X6,5</b>		<b>ZINCATO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	8,46	8,94		10	0
HEAD THICKNESS	2,06	2,39		10	0
RECESS DIAMETER	3,86	4,19		10	0
RECESS DEPTH #2	1,40	2,03		10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX			10	0
THREAD ANGLE	60°			10	0
PITCH	1,34			10	0
MAJOR DIAMETER	3,73	3,91		10	0
MINOR DIAMETER	2,77	2,92		10	0
POINT DIAMETER	2,51 MIN			10	0
POINT LENGHT	2,70 MAX			10	0
THREAD LENGHT	FULL THREAD			10	0
TOTAL LENGHT	5,70	7,30		10	0
TORSION	35 KGF-CM MIN.			10	0
COATING THICKNESS	ZINC PLATED			10	0
VISUAL	W/18 LOCKING SERRATIONS			10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° DY471	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	79	15	6	3	7	3	7	1	31	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

